

SPRING  
1948

*Kitchens by*

5/20/1948

I-XL



THE I-XL FURNITURE CO., INC., GOSHEN, INDIANA



# I-XL DELUXE MODERN KITCHENS



Above view shows use of 2—24" bases, 1—42" corner base, 1—36" sink front, 1—18", 2—21" wall cabinets and No. 3009 wall shelf.



"L" shaped kitchen above shows use of 2—18" drawer bases; 1—42" corner base, 1—36" sink front and 1—24" base, along with proper size of wall cabinets.

Open view of base cabinet No. 1M-36 shows metal bread drawer and sliding wire shelf below which is cutting board in carrier.



No. CB-42 RD-42" Corner Base with 44" linoleum top utilizes otherwise lost corner space. Can be furnished for right or left hand corners.



CB-35 corner base can be used in either right or left hand corner of installation. 23" ends match other bases.



Generous toe room (4" high by 3" deep) provides for close standing when working on top plane. Toe boards are finished in black enamel.



Constructed of selected, kiln-dried **HARDWOODS** and Hardwood Plywood or Masonite's Tempered Presdwood panels, these beautiful kitchens come to you nicely finished in gleaming white "Baked" enamel. All hardware such as door hinges, door and drawer pulls, sliding metal shelves, etc., are included. It then becomes merely a matter of attaching your wall cabinets firmly to the wall—setting your base cabinets in place—making the proper plumbing connections and your I-XL Kitchen is ready to give you many years of trouble-free service.

Note the ample selection of Wall Cabinets, Base Cabinets and Packaged Unit Wall and Sink Cabinets from which to choose your particular kitchen.

These cabinets are all manufactured in a large, modern, well equipped woodworking plant. The actual production of items fabricated from wood was started about one hundred years ago. For more than fifty years The I-XL Furniture Co., Inc. has been making various patterns of kitchen furniture and at this time is in a very fine position to supply the dealer trade with a modern, practical and easy to handle line of Sectional Kitchen Units.

**CONSTRUCTION** All units are manufactured of high-grade kiln-dried hardwoods and hardwood or Masonite's Tempered Presdwood panels, framed-in construction, large corner blocks and heavy glue blocks.

Heavy doors are of lip-type construction and are nicely rounded on outside edges.

**FINISH** All cases are smoothly sanded and finished only in high grade "BAKED" WHITE ENAMEL.

*We reserve the right to make changes occasioned by shortages of materials or those which we feel enhance the salability of the product.*



# MADE OF GENUINE HARDWOODS

The kitchen of today is no longer a room in the house where a woman spends long hours of drudgery—certainly not if that kitchen is equipped or modernized the I-XL way. In recent years the kitchen has become a guest room of the modern home. It is here that guests gather many times and find entertainment. And it is this room that should be turned into an attractive and cheerful place.

I-XL Kitchen Units can be used just as successfully in the remodeling of old homes as in new construction. Merely make a rough floor plan of your present kitchen, allotting necessary space for door openings and windows, along with the refrigerator and stove; then select the proper patterns of Sectional Units to fill in the remaining space.

While all base and sink cabinets are shown with their respective width individual tops, these same patterns can be furnished with large one-piece custom built sink and cabinet tops which cover an entire base installation. Straight, "L" or "U" shaped tops are available. These high grade linoleum covered sink and cabinet tops can be furnished in the following inlaid patterns: Plain Black, Black and Ivory Marbleized, Blue Marbelle, Marbleized two-tone Red and "Sparta" which is Marbleized Ivory with some Red and Black.

While all five of the above mentioned patterns of linoleum are considered as "standard", we will ship the Black and Ivory Marbleized covering if no other color is specified.

For construction detail and sink bowls available—see back page of folder.

*For pricing and further details on Custom Built Sink and Cabinet Tops, see price list.*



2—No. 4D 18 base cabinets, 1—SB 60 sink base, 2—No. 3018 wall cabinets, 2—No. WS 3009 open shelves and 1—No. 8418 utility cabinet make 9' 6" width kitchen.



The "L" shaped effect on the above kitchen is gained by setting stove at right angle to the CB 42 LD corner base, thus utilizing valuable corner storage space. Use base filler between base and stove.

Sink front used with No. SE 24 sink end, where installation demands placing sink bowls at end of base line.



DB48 Divider Base and DS13 Shelf Group beautifully finish off base group installation. Practical for forming theoretical partition.



Wall cabinets are 12 1/2" in depth and the three full width shelves provide generous storage space for dishes, condiments, etc.



No. 3023 corner wall cabinet (23" each wall) extends wall cabinet installation around corners in "L" and "U" shaped kitchens.





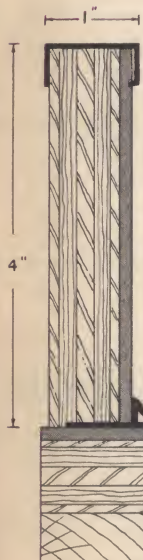
# LINOLEUM COVERED SINK AND CABINET TOPS

**NOTICE:** Custom built one-piece linoleum covered sink and cabinet tops in lengths up to and beyond 144" can be furnished to cover large installations. One-piece "L" and "U" shaped tops also are now available. For further details see price list.

**CHROME PLATED FAUCETS and CRUMB CUP STRAINERS** of stainless steel are available for all sizes of bowls. Be sure to specify on order as these items, with the exception of 21" x 32" x 8" (porcelain on cast iron), are priced separately. For further details see price list.



Above view shows 18" x 32" x 8" porcelain on steel double bowl installation. This installation recommended for use in 72" and 84" width, along with SB48 Packaged Unit Sink Bases.



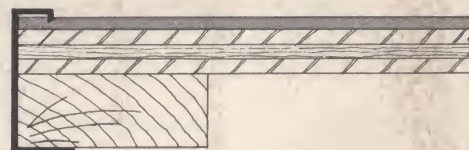
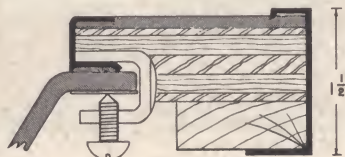
**DELUXE QUALITY LINOLEUM COVERED TOPS** Are available in the following inlaid patterns: Plain Black; Black and Ivory Marbleized; Blue Marbelle; Marbleized Two-Tone Red; and "Sparta" which is Marbleized Ivory with Red and Black.

Both Sink and Cabinet Tops are fabricated of high-grade inlaid linoleum over plywood base; 1 1/2" face moulding stainless steel on both types of tops assures a nice fit when several tops are used in the same installation.

Sink Tops are ordinarily supplied with 4" high back splashes which are nicely moulded off with one inch width stainless steel. Sink bowls are installed in a mastic which sets, but never hardens, thus assuring a water-proof joining of bowl and top. Stainless steel moulding is used around edges of bowl cut-out in top. Pressure moulding used at back of top where splashers joins.

Cabinet Tops are fabricated of same materials and to the same high construction standards. Note detailed drawings of these tops.

We reserve the right to make changes occasioned by shortages of materials, or those which we feel enhance the salability of the product.



## WIDE SELECTION OF BOWLS AVAILABLE IN I-XL SINK TOPS



Pictured above (left to right) are 21" x 24" x 8" ledge back type porcelain on steel sink bowl, 21" x 32" x 8" ledge back type porcelain on steel double bowl sink and 21" x 32" x 8" ledge back type porcelain on cast iron double bowl sink.

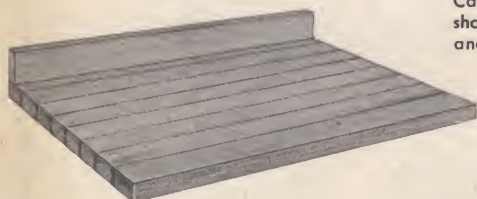


Pictured above (left to right) are 18" x 24" x 8" Porcelain on steel single bowl sink; 18" x 32" x 8" Porcelain on steel double bowl.



Above view shows 21" x 32" x 8" ledge back type porcelain on steel double bowl mounted in linoleum covered sink top. Note the faucet and spray mounted on the back ledge and the crumb strainers mounted in the openings of the sink bowls.

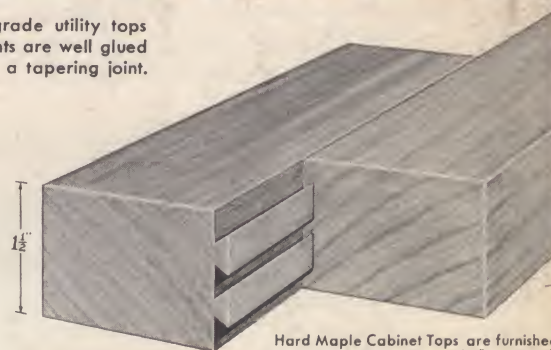
## I-XL HARD MAPLE (Lindermanized Joint) COUNTER TOPS



Carefully note construction detail of these very high-grade utility tops shown below. These tops are machine made and all joints are well glued and the top is driven together with great force and on a tapering joint.

These are supplied in the natural wood grain finish. A high grade penetrating sealer coating is used.

These tops are 1 1/2" thick and have 4" high back splashes which are one inch thick. They are nicely seal coat finished and provide wonderful working planes along side of stoves or refrigerators. One of these high grade tops should be included in each kitchen installation for use as a mixing or cutting board.



Hard Maple Cabinet Tops are furnished only in lengths between 15" and 44".

# THE I-XL FURNITURE COMPANY, INC., GOSHEN, INDIANA



# ECONOMICAL PACKAGE

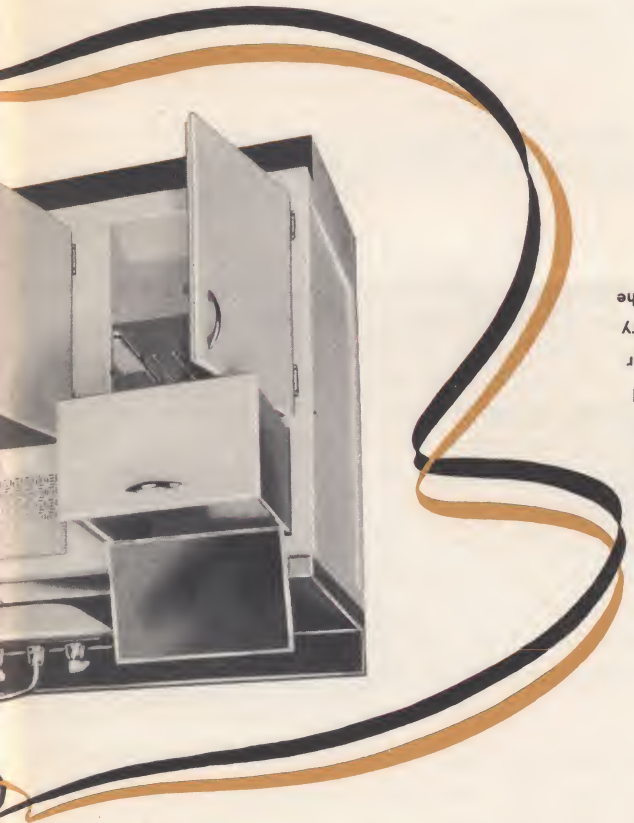
Packaged Unit Methods of construction in conjunction with regular unit installation. Both Packaged Unit and regular unit installation methods of construction are shown in open views of Wall Cabinets.

Packaged Kitchens, in addition to being the perfect answer for the smaller home kitchen, can be used as a nucleus around which to form elaborate "L" or "U" shaped installations.

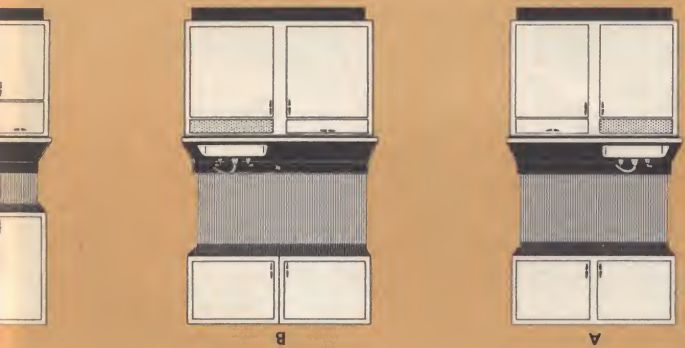
The Packaged Sink Bases start with the 42" width which is followed by 48", 54", 60", 72" and 84" widths. These cases are fabricated of the same materials and to the same high quality construction standards as the regular Sectional Unit patterns. While these cases may be purchased without sink tops, we recommend use of our Deluxe quality linoleum covered sink top. In the 42" top should be used 16" x 18" x 8" porcelain on steel bowl. We recommend use of 18" x 24" x 8" porcelain on steel bowl in 48", 54" and 60" widths. The 72" and 84" widths, along with SB48, will accommodate the 18" x 32" x 8" or 21" x 32" x 8" double bowl porcelain on steel sinks.

## Packaged Unit Sink Bases

Offer the utmost in convenience and storage capacity in relation to the small amount of floor space required. Sliding metal shelves provided in all patterns except SB48. With the exception of 42" and 48" widths, all cases have a metal bread box with hinged lid. The 42" and 48" widths can be furnished with the sink compartment on either the right or left side. Note the very sturdy construction shown by the open view.



A No. 1842—18" height wall cabinet used with No. SB 42 RD sink base.  
B 2—No. 1824—18" height wall cabinets used with No. SB 48 LD sink base.



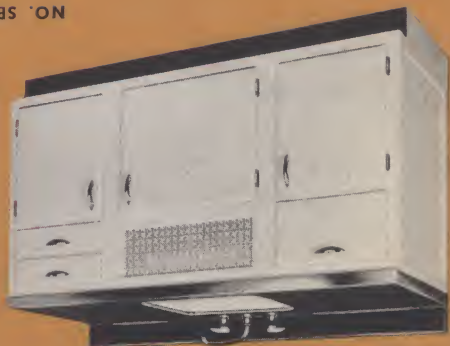
NO. SB-84



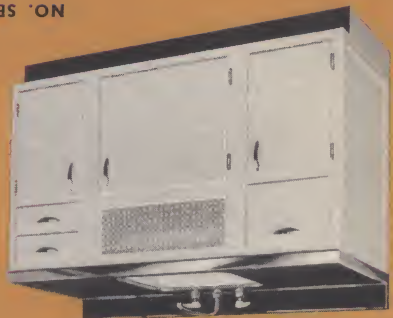
NO. SB-72



NO. SB-60



NO. SB-54



NO. SB-42LD  
NO. SB-48LD





# ECONOMICAL PACKAGES

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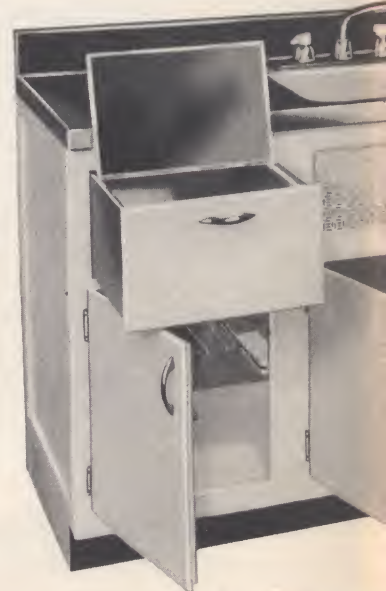
Packaged Unit Methods of construction regular unit line

Both Packages in conjunction from the regular Select the sink add the proper lable wall space cannot use a p width of wall ca

For construction open views of l Wall Cabinets.

## Packaged Unit Sink Bases

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NO. SB-42LD  
NO. SB-48LD



NO. SB-54



NO. SB-60

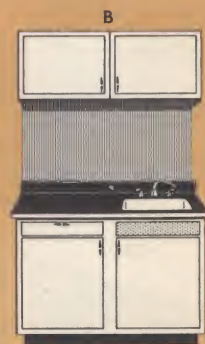
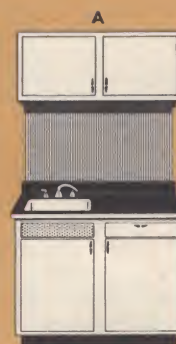


NO. SB-72



NO. SB-84

- A No. 1842—18" height wall cabinet used with No. SB 42 RD sink base.  
B 2—No. 1824—18" height wall cabinets used with No. SB 48 LD sink base.





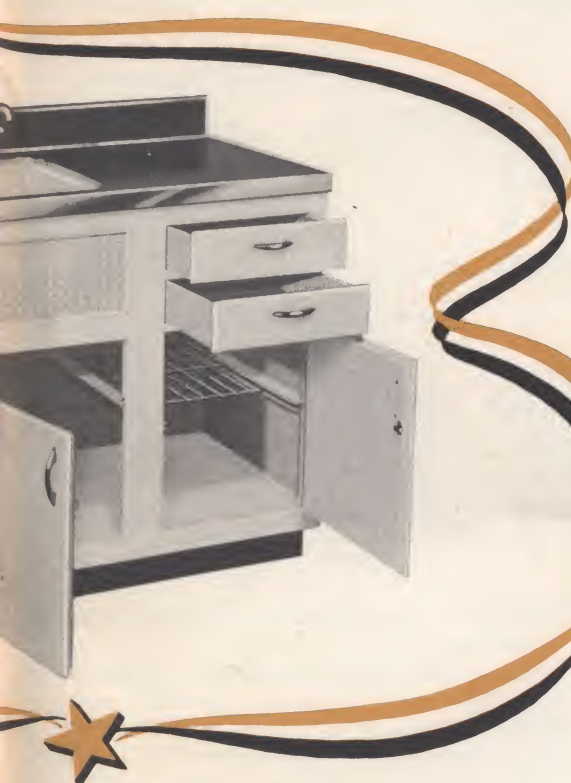
# KITCHENS

Wall Cabinets come in 54", 60" and 72" widths. Construction and materials are the same as used in

Unit Sink Bases and Wall Cabinets may be used with Sectional Unit Bases and Wall Cabinets selected for Unit lines as heights and depths are identical. Case which best answers your requirements and then widths of base cabinets to completely fill your avail-

If you place your sink base below a window and packaged unit wall cabinet, merely select the proper cabinets from the Sectional Unit Line.

on and interior arrangement details, please note the both Packaged Unit Sink Bases and Packaged Unit



## Packaged Unit Wall Cabinets

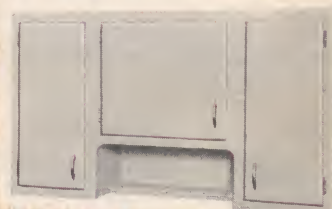
Are 12½" deep and 30" in height. Solid hardwood ends and shelves give great strength to these cases. Extra wide back, top and bottom rails make for ease in attaching these cases firmly to the wall. Wherever additional wall space is available, select the proper widths of wall cabinets from our regular unit line as they match perfectly in style and dimensions with the Packaged Unit Wall Cabinets.



NO. 3072



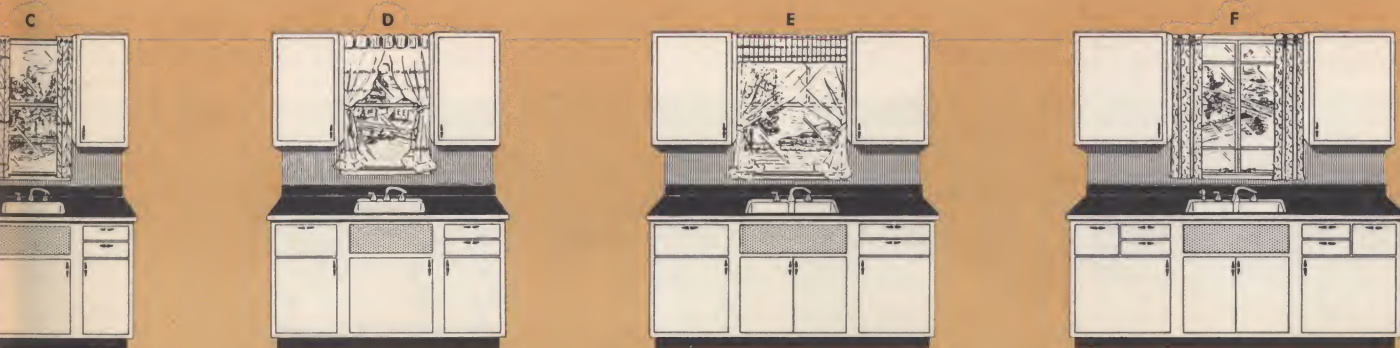
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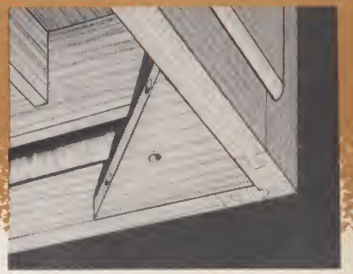
NO. 3054

C 2—No. 3015—30" height wall cabinets used with No. SB 54 sink base  
D 2—No. 3018—30" height wall cabinets used with No. SB 60 sink base.

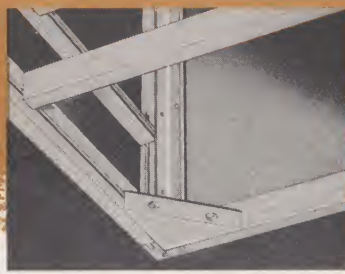
E 2—No. 3021—30" height wall cabinets used with No. SB 72 sink base.  
F 2—No. 3024—30" height wall cabinets used with No. SB 84 sink base.



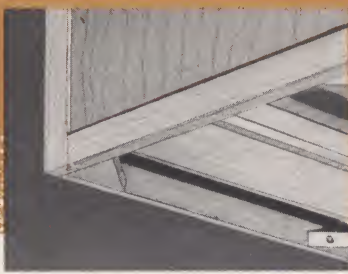




Note the heavy front corner blocks which are both screwed and glued. Makes for very rigid construction.



Long inside corner cleats are glued, nailed and screwed. These join the ends of base cabinets to the fronts.



Heavy corner glue blocks used in back of all base cabinets. These are among the strongest built pieces on the market.



Observe strong mortise and tenon under construction and bracing used on bottoms of all sink bases.

Wood cutting boards are supplied as "extra equipment" and are not cut into top base rails.

Base cupboard interiors are sprayed white. Finished and drawer bottoms are finished in color. Insides of all wood drawers are varnished. The top drawer is divided for cases where two or more drawers appear, one above the other, the top drawer is hinged lid. In all fabricated of metal with hinged lid. In all where drawer is marked "M" that drawer is equipped with sliding metal shelves. In all cases height to 36" from the floor. Cupboards are covered or hard maple tops bring the overall and 34 1/2" high. Of course 1 1/2" thick linoleum drawer has metal grille in door, three sliding wire baskets providing ample room for a generous supply of vegetables and fruit.

**SINK FRONTS—END** Sink fronts are supplied in four widths: 30", 36", 42" and 48". In each case the wide side rails can be trimmed back 6" which insures a tight fit on the job. Example: 30" width can be trimmed back to 24" width opening. Sink End No. SE24 is finished on both sides and can be used as right or left hand.

**Corner Bases** CB 42 LD and CB 42 RD require 44" length top to fit into corner.

**V-18 Vegetable Base** in addition to top wood

**Drawer Bases** SB 42 LD and SB 42 RD re-

**Dividers** DB 48 and DB 42 are supplied

**Base Fillers** FB 4X3X3 and FB 4X3

**Sink Ends** SE 24 and SE 48

**Sink Fronts** SF 30, SF 36, SF 42, SF 48

**Sink Bases** SB 42 LD, SB 42 RD, SB 48 LD, SB 48 RD

**Cabinet Bases** CB 42 LD, CB 42 RD, CB 48 LD, CB 48 RD

**Wall Cabinets** WC 30, WC 36, WC 42, WC 48

**Shelf Wall Cabinets** SWC 30, SWC 36, SWC 42, SWC 48

**Drawer Bases** DB 48, DB 42

**Vegetable Base** V 18

**Dividers** DB 48, DB 42

**Base Fillers** FB 4X3X3, FB 4X3

**Sink Ends** SE 24, SE 48

**Sink Fronts** SF 30, SF 36, SF 42, SF 48

**Sink Bases** SB 42 LD, SB 42 RD, SB 48 LD, SB 48 RD

**Cabinet Bases** CB 42 LD, CB 42 RD, CB 48 LD, CB 48 RD

**Wall Cabinets** WC 30, WC 36, WC 42, WC 48

**Shelf Wall Cabinets** SWC 30, SWC 36, SWC 42, SWC 48

**Drawer Bases** DB 48, DB 42

**Vegetable Base** V 18

**Dividers** DB 48, DB 42

**Base Fillers** FB 4X3X3, FB 4X3

**Sink Ends** SE 24, SE 48

**Sink Fronts** SF 30, SF 36, SF 42, SF 48

**Sink Bases** SB 42 LD, SB 42 RD, SB 48 LD, SB 48 RD

**Cabinet Bases** CB 42 LD, CB 42 RD, CB 48 LD, CB 48 RD

**Wall Cabinets** WC 30, WC 36, WC 42, WC 48

**Shelf Wall Cabinets** SWC 30, SWC 36, SWC 42, SWC 48

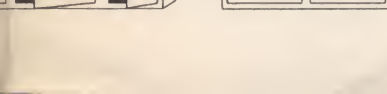
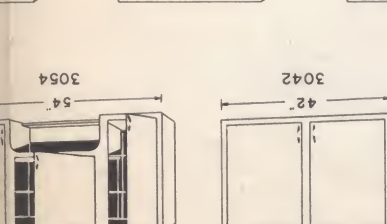
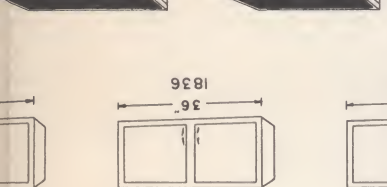
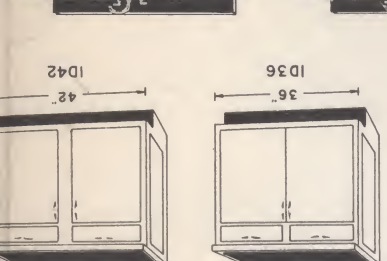
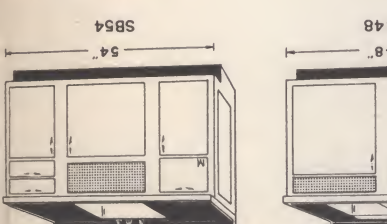
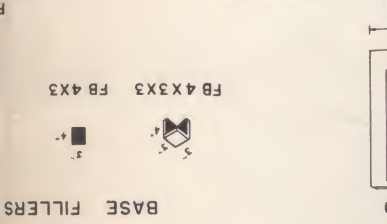
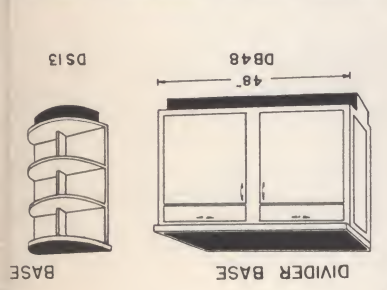
**Drawer Bases** DB 48, DB 42

**Vegetable Base** V 18

**Dividers** DB 48, DB 42

**Base Fillers** FB 4X3X3, FB 4X3

All pieces can be furnished with rounded ends can be furnished with which add the modern touch to is for right hand installation while DB48—DS13—BSR12—BSL12 a







Full length tongues on ends and on back rails. Glued and nailed for solid construction.



Tops and bottoms are daddled into ends and grooved into front and back rails. Wide back rails facilitate hanging of the wall cases.



Wall cabinet fronts are firmly held to ends by long glue blocks, which are both nailed and glued. Solid hardwood ends on all wall cabinets. Solid hardwood shelves.



Strength and rigidity of wall cabinets is increased by means of full length tongues cut on the ends which fit into grooves on front and back frames.

are the really decorative patterns of any kitchen installation. BSR12 individual linoleum covered tops on large one-piece tops.

**NOTE:** We are supplying 18", 21" and 24" width wall cabinets in the 30" height with only one shelf evenly dividing the cupboard space. These to be used where exceptionally tall items are to be stored. Ends, bottoms, shelves and front and back frames are constructed of solid

wide Packaged Unit Wall Cabinets. The 30" height, as you will note, is supplied a greater variety of widths including the extra

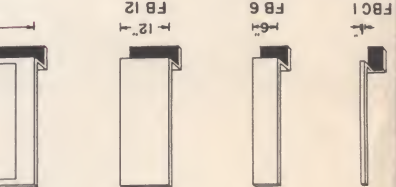
Are furnished in two heights, 30" and 18". The 18" height is supplied in five widths: 24", 30", 33", 36" and 42" for use over stoves and refrigerators.

**UTILITY CABINET** 84" high, 18" wide and 23" deep to match base depth. Has two full depth and two 12" depth shelves. Provides excellent storage space for soaps, cleaners and other supplies as well as brooms and sweepers. Interiors are finished the same as exteriors.

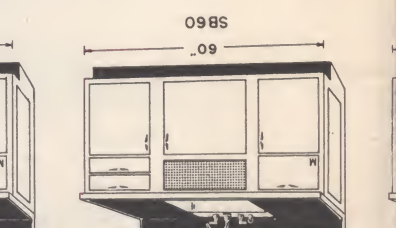
All wall cases are 12 1/2" in depth. Please note small illustrations directly below showing some of the more important constructional features which go into the manufacture of these sturdily built, long lasting Wall Cabinets. Interiors are enameled same as hardwood. Exteriors.



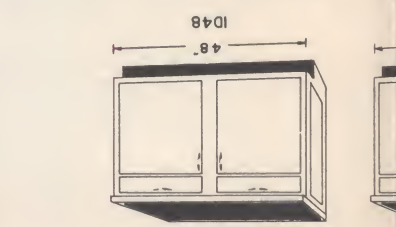
SHELF GROUPS



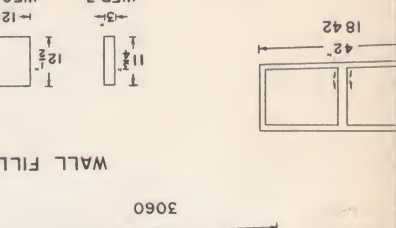
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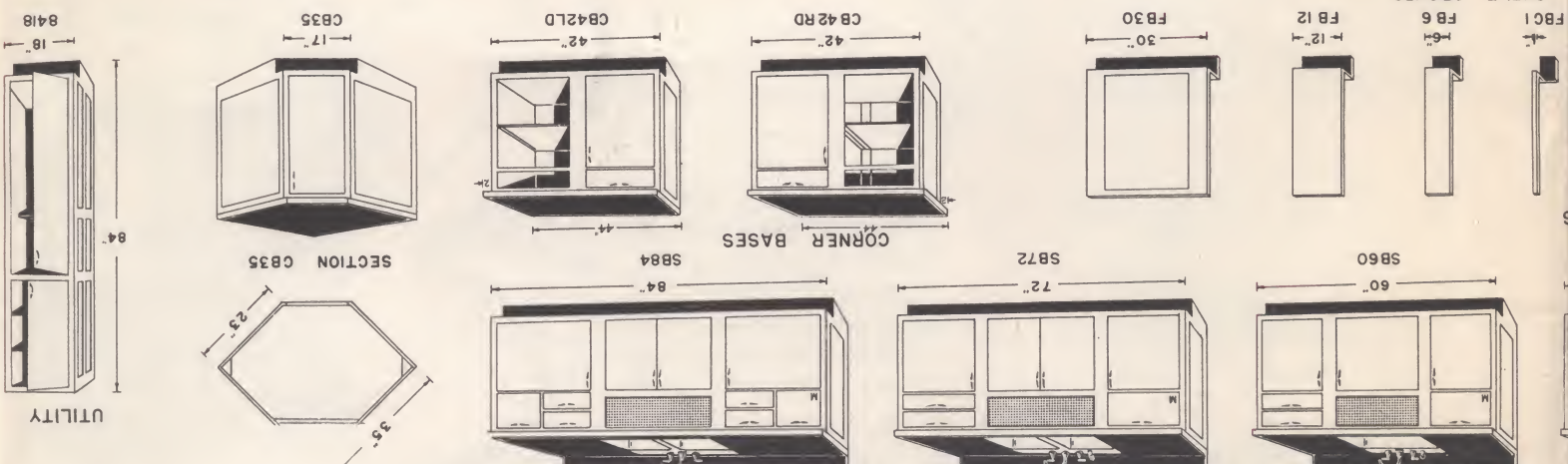
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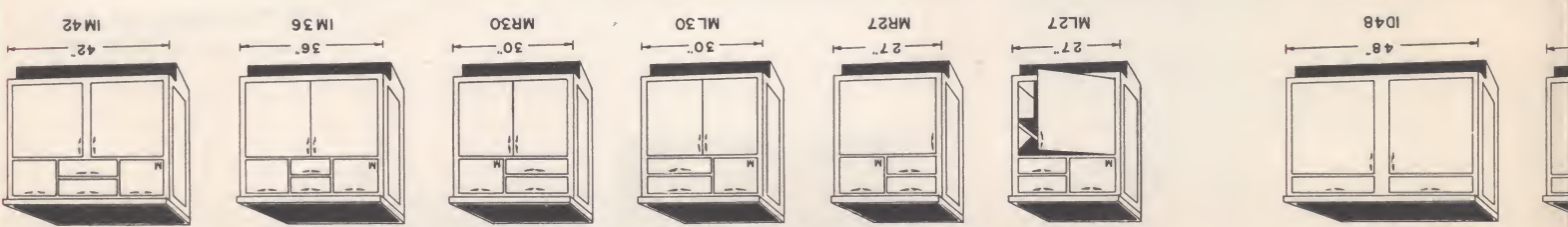
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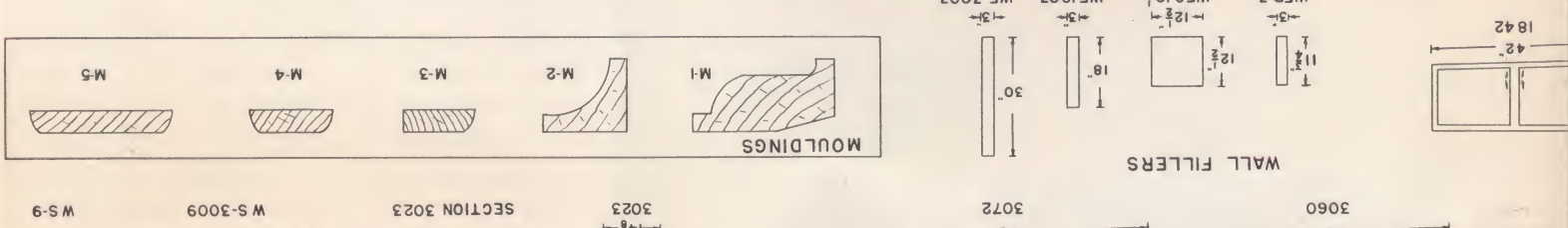
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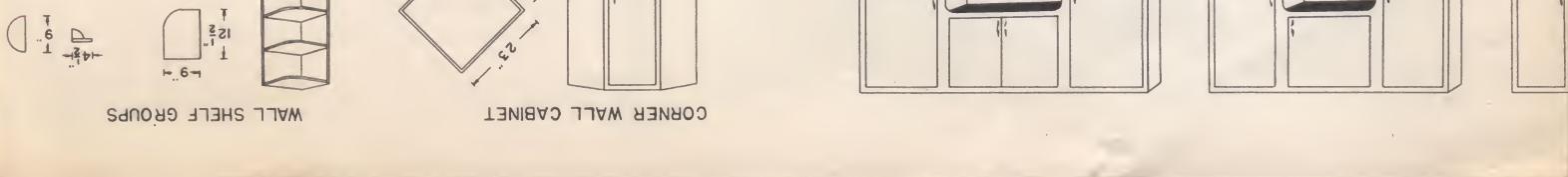
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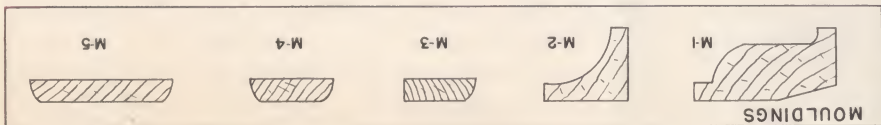
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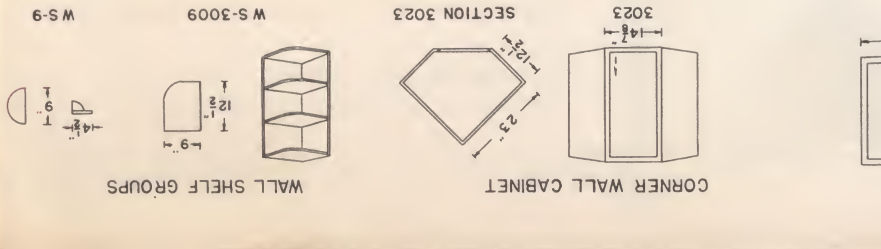
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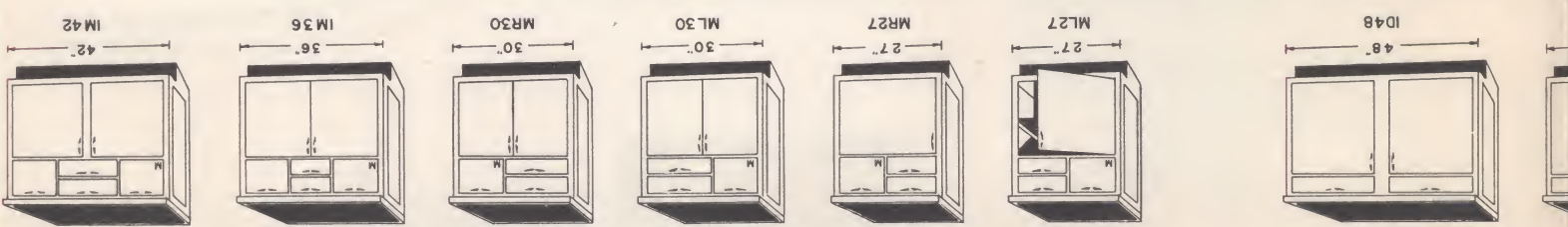
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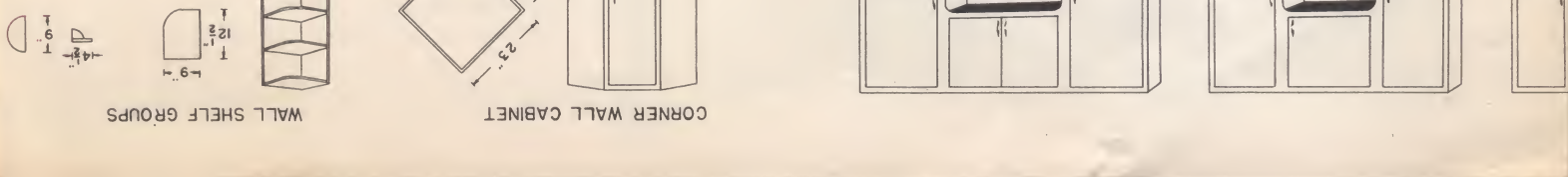
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# LINOLEUM COVERED SINK AND CABINET TOPS

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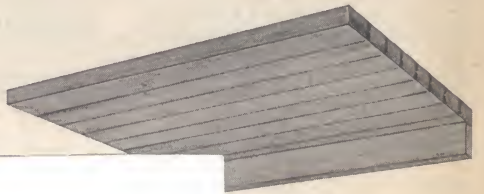


WIDE SIDE

Pictured above (left to right)  
steel sink bowl, 21" x 32" x 8"  
sink and 21" x 32" x 8"

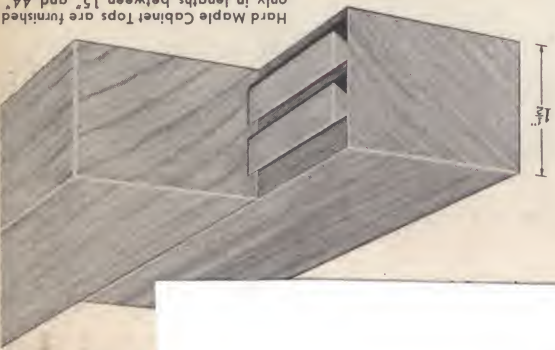


Pictured above (left to right)  
single bowl sink, 18" x 32" x 8"



These tops are 1 1/2" thick and have 4" high back splashers which are one inch thick. They are nicely seal coat finished and provide wonderful working planes along side of stoves or refrigerators. One of these high grade tops should be included in each kitchen installation for use as a mixing or cutting board.

These are supplied in the natural wood grain finish. A high grade penetrating sealer coating is used.



Hard Maple Cabinet Tops are furnished only in lengths between 15" and 44".

TOPS

TOPS

these tops.

used around edges

double use in cases.

to cover large installations. One-piece "L" and "U" shaped tops also are now available. For further details see price list.

# LINOLEUM COVERED SINK AND CABINET TOPS

NOTICE: Custom built one-piece linoleum covered sink and cabinet tops in lengths up to and beyond 144" can be furnished to cover large installations. One-piece "L" and "U" shaped tops also are now available. For further details see price list.

CHROME PLATED FAUCETS and CRUMB CUP STRAIN-ERS of stainless steel are available for all sizes of bowls. Be sure to specify on order as these items, with the exception of 21" x 32" x 8" (porcelain on cast iron), are priced separately. For further details see price list.



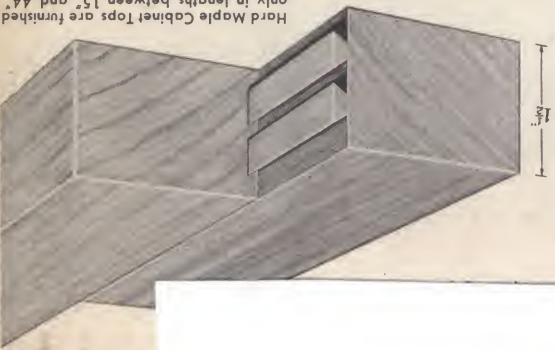
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TOPS

TOPS

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used around edges

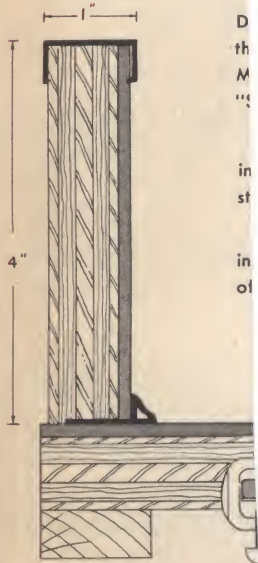
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**WIDE SINK**

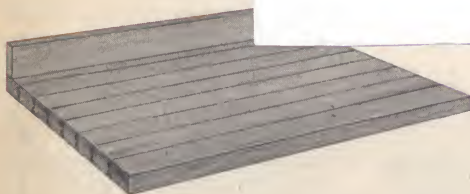


Pictured above (left to right) steel sink bowl, 21" x 32" x 8" sink and 21" x 32" x 8"



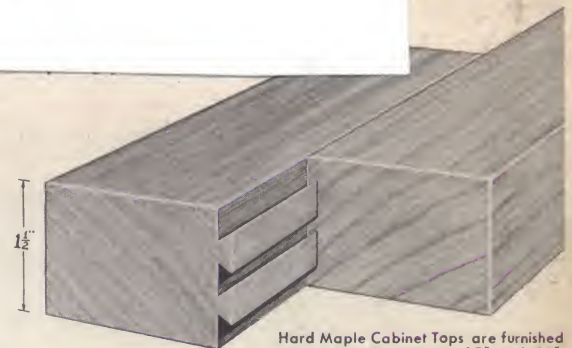
Pictured above (left to right) single bowl sink; 18" x 32" x 8"

**I-XL HARDWARE**



These tops are 1 1/2" thick and have 4" high back splashes which are one inch thick. They are nicely seal coat finished and provide wonderful working planes along side of stoves or refrigerators. One of these high grade tops should be included in each kitchen installation for use as a mixing or cutting board.

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**THE I-XL FURNITURE COMPANY, INC., GOSHEN, INDIANA**